

certain of said spreaders having inlet openings in their upper wall whereby a coloring agent may be introduced into the material within the spreader.

6. In combination, an endless carrier belt, a series of spreaders spaced along a portion of said belt to deliver material thereon in strip form, certain of said spreaders having means enabling the introduction of a coloring agent into the material within the spreader.

7. The process of manufacturing in strip form a product having fibrous material and cementitious material as its principal ingredients, which comprises forming a plurality of continuous superposed layers each fabricated from a series of parallel slats, continuously advancing said layers, and subjecting said layers to pressure to remove surplus water and to concrete them.

8. The process of manufacturing in strip form a product having fibrous material and cementitious material as its principal ingredients, which comprises forming a plurality of continuous superposed layers each fabricated from a series of parallel slats, continuously advancing said layers, and subjecting said layers in succession to pressure to remove surplus water and to concrete them.

9. The process of manufacturing in strip form a product having fibrous material and cementitious material as its principal ingredients, which comprises forming a plurality of continuous superposed layers, each layer being composed of a series of parallel slats, continuously advancing said layers while permitting said slats to flow together, and subjecting said layers to pressure to remove surplus water and to concrete them.

10. The process of manufacturing in strip form a product having fibrous material and cementitious material as its principal ingredients, which comprises forming a plurality of continuous superposed layers, each layer being composed of a series of parallel slats, continuously advancing said layers while permitting said slats to flow together, and subjecting said layers to pressure in succession to remove surplus water and to concrete them.

11. The process of manufacturing in strip form a product having fibrous material and cementitious material as its principal ingredients, which comprises forming a layer composed of a succession of narrow slats, continuously advancing said layer while permitting said slats to flow together, subjecting said layer to pressure to remove surplus water, forming and superposing one or more continuous layers in succession on the first mentioned layer, and pressing said superposed layers in turn to remove the surplus water and to simultaneously concrete the layers.

12. In combination with an endless belt supported by a plurality of horizontal cylindrical rollers, a carriage, a plurality of cylindrical members supported by said carriage, one end of certain of said members being readily movable toward and away from said belt while the other ends of said members remain stationary, whereby a tapered sheet of plastic material may be pressed.

13. In combination with an endless belt supported by a plurality of horizontal cylindrical rollers, a carriage, a plurality of cylindrical members, supported by said carriage, opposite ends of certain of said members being readily movable toward and away from said belt while the other ends of said members remain stationary, whereby a tapered sheet of plastic material may be pressed.

14. In combination with an endless belt sup-

ported by a plurality of horizontal cylindrical rollers, a carriage, a plurality of cylindrical members supported by said carriage, one end of certain of said members being readily movable toward and away from said belt while the other ends of said members remain stationary, said carriage being readily movable toward and away from said belt, whereby tapered sheets of plastic material of different thicknesses may be pressed.

15. In combination, an endless belt, means for mixing cementitious materials and fibrous materials, means to deliver said mixtures on said belt in layers, means to press said layers to remove surplus water and concrete them, said means being adjustable whereby a tapered sheet may be pressed.

16. In combination, an endless belt, means for mixing cementitious materials and fibrous materials, means to deliver said mixtures on said belt in layers, means to press said layers to remove surplus water and concrete them, and means to incline said pressing means whereby a tapered sheet may be pressed.

17. In combination, an endless belt, means for mixing cementitious materials and fibrous materials, means to deliver said mixtures on said belt in layers, means to press said layers to remove surplus water and concrete them, and means to incline a portion of said pressing means in one direction and another portion in the opposite direction whereby a tapered sheet may be pressed.

18. The process of forming a continuous strip of plastic material, comprising forming continuously a plurality of parallel slats of plastic material, continuously advancing said slats in succession while subjecting them to pressure to unite them into a strip.

19. The process of depositing plastic material on a moving belt comprising forming continuously a plurality of parallel slats of the material and laying them on the belt in succession.

20. The process of making a product in layers from plastic material, comprising forming a series of slats of the plastic subjecting said slats to pressure to integrate them into a layer, depositing another series of slats of plastic material on said layer, and subjecting the whole to pressure.

21. The process of making a continuous multi-layer unitary strip from plastic material, comprising forming a series of slats of plastic material, continuously advancing them while compressing them into a concrete layer, forming another series of slats and depositing them upon said layer, and compressing the whole into a unitary strip while continuously advancing the same.

22. The process of producing a multi-layer product with a mottled surface comprising forming a layer of plastic material containing a large surplus of water, subjecting said layer to pressure, forming and superposing upon said first layer a stiffer second layer of plastic material of a different color having a small surplus of water, and subjecting both layers to pressure simultaneously to remove surplus water and concrete said layers.

23. The process of producing a multi-layer product with a mottled surface comprising forming a layer of plastic material, forming and superposing upon said first layer a stiffer second layer of plastic material of a different color, and subjecting both layers to pressure simultaneously to remove the surplus water and concrete said layers, said first layer being of sufficient plasticity to permit the forcing through it of portions of